**SOUMYAJIT SAMAL**

**Mobile**: +91 9777985002~**E-Mail**: bapu.f25@gmail.com

**Address**: Fakir Mohan Nagar, Balasore-756001, Orissa

*Seeking assignments in* ***Production Operations*** *preferably in* ***Manufacturing Industry*** *with an organization of high repute*

**SYNOPSIS**

* A dynamic professional with over 13.5 years of experience in ***Production Operations***; currently associated with Mahansaria Tyres Private Ltd.
* *Working in* **Bias, Radial OTR & farm tyres segment green field project in Mahansaria Tyres pvt. Ltd.**
* **Experienced in All steam, Hot water & Nitrogen Curing.**
* **Lead the production team of tyre curing & final finishing for 8 years to achieve** production KPI.
* Developed **MIS in MS Excel & Implemented for paperless Office in Tyre Building, Band Building & production Planning** in Birla Tyres, Balasore & Mahansaria Tyres, pvt. Ltd.
* **Lead the tyre curing 2/3-wheeler project in Birla tyres, Balasore.**
* **Participated & implemented two nos of Long-Term settlement between unions & Management at Birla Tyres.**
* **Worked in Production Planning (PPC) to plan monthly ticket into day wise production.**
* Completed MBA (Operations Management) from SMU.
* Backed by strong expertise in ***management and troubleshooting errors***
* In-depth knowledge *in* ***handling mechanical L&T and Shanming Manufactured and BOM tyre*** curing presses
* Technically sound with, ***SAP, Epicore*** and MS Office applications
* Multilingual with proficiency in English, Hindi and Oriya.

**CORE COMPETENCIES**

* Inventory Control
* Quality Management Tolls
* Productivity & Process Improvement
* Kaizens
* Cost Reduction
* Training and Development
* Documentation
* Leadership

**SIGNIFICANT HIGHLIGHTS**

* Lead a team of 15 management staff and **450 unionized employees,100** contractual person per day at Birla Tyres.
* Leading the team to achieve the Production KPI & Manufacturing Excellence.
* Reduction of operating time by **modifying press & VCL operating sequence.**
* Focused on adopting latest energy conservation techniques and preserving the **accident-free zone** by doing frequent **SH & F audits**

**PROJECTS & ACHIVEMENTS**

* **Successfully industrialized & production of 2/ 3-wheeler& OTR tyre production in Birla tyres.**
* *Working in* **Bias, Radial OTR & farm tyres segment green field project in Mahansaria Tyres pvt. Ltd.**
* **Won Award for implementing KIAZENs.**
* Modifying, processing and implementing 55’’ dome press for lcv tyre& 45”,42” press for 2 & 3-wheeler tyre production.
* Eliminated Second category product by keeping our target of waste unchanged by strengthening our corrective & preventive action plans.
* **Proposed & implemented revised targets for the workforce as per the new LTS (long term settlement).**
* Worked on **manpower reduction & achieved 15%reduction** by eliminating process & crew size reduction.
* Eliminated No material & No manpower losses in process, by changing lay out & process flow.
* **Increasing productivity by reducing operating time** of machine through Kaizen.
* **Developed spot heater machine for tyre rework.**
* Introduced the concept of **paperless office & eliminated printed stationary.**

**ORGANISATION SCAN**

**Mahansaria Tyres Pvt Ltd,**

|  |
| --- |
| **Plot No. 3551-B, HBS SEZ, GIDC Panoli,** |
| **Ta. Ankleshwar, Dist. Bharuch-394116, Gujarat, India** |

**Deputy Manager Production Curing, July’2012 to present.**

**Green field project on Bias, Radial OTR, Farm & industrial tyres.**

**Birla Tyres Ltd., Orissa | Team Member Production Curing | Apr’2008 to Mar’2012**

 **Leading manufacturer of all type of tyres, flaps, tubes, including Bias, Radial, OTR, 2 & 3-Wheeler Tyre**

**Balasore plant running with a capacity of 275 MT productions per day**

**Key Deliverables:**

* Performing quality analysis and handling 36” to 104” BOM L&T and Shanming manufactured tyre curing presses and allied activities
* Executing 5’S, IATF 16949 and coordinating with different teams and management personnel
* Producing documentation related to production, stock & workers and troubleshoot all manufacturing issues
* Maintaining inventory of finished goods and allocating everyday duties to employees
* Supervising, analyzing works and streaming processes in SAP.
* Handling tyre curing presses, tyre trimming machine, autoclaves, spot curing machine and automatic and semi-automatic painting machines
* Enhanced best possible and timely support to different teams for better results
* Timely achieving the targets in terms of production and improving OEE& calculating incentive for the production.
* Auditing internal and external departments with special focus on QMS.

**ACADEMIA**

2012 MBA (Operations Management) from SMU

2007 B.Tech. (Mechanical engineering) from Seemanta Engineering College, Orissa

**IT SKILLS**

* Possesses sound knowledge of Windows, SAP, MS Office and Internet Applications

**PERSONAL DOSSIER**

Date of Birth : 8th Aug’ 86

Languages Known : English, Hindi and Oriya