# CURRICULUM VITAE

**Tejas Vitthal Gulve.**

### Flat.No:G9 Mangal Drushti App, More Wasti, Opposite Police Firing Ground.Tal- Daund Dist-Pune -413801 Mob. No: +91-88 888 18 927

Email ID:tejasgulve16@gmail.com

 **Career Objective:**

Well versed in the fundamentals of Tyre manufacturing Process, Tire Technology and Quality Management System. I have around nine years of Professional Experience in Operation and Quality Assurance. Looking for a responsible position as a Quality Manager to utilize my skills in a dynamic working environment.

 **Strength:**

Hardworking & Dedicated professional skills seeking to use the experience & qualification, highly motivated, continuously expanding my skills by learning & keeping up to date & flexible with timing.

##  Academic Profile:

Completed the Post Graduation Diploma from Symbiosis Institute, Nashik campus in Operations Management

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| **Course** | **Subject** | **Institute** | **Marks** | **Passing Year** |
| **Post Graduation** | **Operations Management** | **Symbiosis Institute, Nashik** | **CGPA 7.19** | **2017-18** |

Completed the Bachelor of Engineering degree in Production Engineering Dept.from Amrutvahini College of Engineering,Sangamner with 1st class grade.

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| **Sr.No:** | **Examination Passed** | **Board/University** | **Year of Passing** | **Percentage** |
| 1. | B.E. Production | Pune University | May 2011 | 62.87% |
| 2. | H.S.C. | Mumbai Board | May 2007 | 53.33% |
| 3. | S.S.C | Mumbai Board | Mar 2005 | 72.80% |

## Core Competencies :

### Completed Six Sigma Green Belt (SSGB) from KPMG in 2017-18.

* Certified Internal Auditor of IATF 16949:2016 by TUV SUD.
* Exposure to QC Tools, Statistical Process Control, MSA, PFD/PFMEA/CP, approach of problem solving.
* Experienced as Lead Auditor, Internal auditor in Quality Management Systems.
* Supplier process verification during analysis of concern & implementation of corrective action at their end.
* Possess outstanding communication, organizational, and management skills.
* Have basic knowledge of Minitab software and I can carry out analysis of its output.
* Knowledge & implemented of 5S on shop floor .
* Knowledge & implemented of QBM (TPM) philosophy.
* Quality Circle teams leader/Guide.

**Professional Experience:**

 **Organization:** M/S CEAT TiresNashik. Duration: 4th July-11 to 8th April-19

 **Designation:** Assistant Manager-Production

* Mainly worked in the area of Production Planning and made complete manufacturing plan for desired production outcome.
* Execute the daily Production as per plan.

### Conducted the internal audits of Safety, Quality Systems,IATF 16949.

* Leader for 3 teams of Quality Circle which participated in improvement activity from shop floor.
* Conducted Daily Work Management meeting (DWM).
* Implemented Kaizen for continuous improvements.
* Prepared documents like Check sheet, SOP, WI, Skill Matrix and various Internal/External audits documents.
* With completion of Six Sigma Green Belt training and also a successful small project, I was placed in Quality Assurance department.

**Organization:** M/S CEAT TiresPune Duration: 8th April-19 to Till Date

 (Outsourcing Unit)

 **Designation:** Assistant Manager-Quality Assurance.

* With extensive training, I Had gained experience in all sections of tire manufacturing process, In-process material Testing and Final Product Testing
* I am working with Vendor’s QA team to improve the Capability of Process and quality of Product.

### Prepared PFD/PFMEA/CP for all processes. (From Row Material storage to Final Product Storage)

* Training given on SPC with 3 Project implemented at unit by conducting MSA Study.
* Regularly conducting Inspector KAPA Study to find out the gaps between inspection lapses. On the job/ Classroom training given to all to improve their skill.
* Conduct the audits to evaluate process & system implemented and find out the gaps to strengthen the system.
* Handle the Customer Complaints.
* Completed the 2 Quality Improvement Projects which benefited in defect and rework rejection improvement by 50%

 **Achievements :**

### Successfully completed the various Sku’s PPAP and release the sizes for commercial Production.

### Appreciated for 3W size release through systematic PPAP for Indonesia Export Market with less time span.

### Successfully completed all changes through Process Change Management by validating as per DVVP.

### Successfully carried out and manage all the activity (Documents, Audits etc) to get the OEM’s Approval. (TAFE, ITL,JD etc)

### Awarded as Quarter of icon for achieving best results in Dept for production efficiency improvement, Scrap reduction, 5S score improvement.

* Presenting QIP on 5S implementation in QCFI/NCQC competition and won GOLD

AWARD-2015 in Mumbai/Chennai chapter respectively.

* Successfully introduced with participation of workmen in Quality Circle forum on shop floor. Guide for 3 teams of Quality Circle (Sparsh Circle)
* Active participation for making Tyre Building Dept. as 5S model zone dept. in the organization.

## Academic Projects:

**Project 1:To Control Pneumatic Press Pressure with Pokayoke system in K50 Line.**

**At:** Siemens India Ltd, Nashik

**In:** BE Final year, 2011

**Aim:** Human intervention elimination from operation by implementing Pokayoke.

**Project 2: 5S Model Zone of Tyre Building Dept. (QIP)**

**At:** M/S CEAT Ltd Nashik

**In:** June 2015

**Aim:** Creation of 5S Model Zone by implementing all “S” with training and awareness for sustenance.

**Project 3: Naphtha consumption reduction in Tyre Building Dept. (Six Sigma Approach)**

**At:** M/S CEAT Ltd Nashik

**In:** Feb 2019

**Aim:** Indirect material cost reduction without hampering quality of product.

**Project 4: Cut Tyre Rating improvement by ply step up reduction.**

**At:** M/S CEAT Ltd Pune

**In:** Jan 2020

**Aim:** To improve the product quality and reduction of claim.

**Project 5: Overall Tyre defect reduction (QIP Approch).**

**At:** M/S CEAT Ltd Pune

**In:** Sept 2020

**Aim:** Improvement of Product quality and reduction of rework.

## Personal Information:

Name: Tejas Vitthal Gulve.

Nationality: Indian

Date of Birth: 16th June, 1989

Marital Status: Married.

Permanent Address: Flat No-07, Shradha App. Vanashri Colony, DGP Nagar2

Ambad, Nashik-422010 Dist- Nashik.

Mobile No: +91-8888818927

Language Known: English, Hindi and Marathi.

**Keyword Corral:**

 Tire manufacturing process, Tire Testing, IATF: 16949, Six Sigma Green belt, Control plan, PFMEA, PPAP, QC Tools, Change Management, Problem Solving Approach, Zero Defect, Root Cause Analysis, MSA And Minitab.

I hereby declare that the data furnished above is true to the best of my knowledge.

**Date: Tejas Vitthal Gulve.**