** RESUME**

RATUL KANTI BHUNIA

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**PROFESIONAL SNAPSHOT**

* A qualified **Diploma** (**Mechanical Engineering** ) with 6.5 years of Quality and production department.
* Presently Working with **CONTINENTAL** **AG** . Group as a **QUALITY ASSURANCE** (Finishing line).
* Resourceful at strategizing technique for maximum utilization of manpower / machinery.
* Excellent communication and interpersonal skills with strong analytical team building, Hard working, problem solving and organizational abilities.

**PROFESSIONAL EXPERIENCE**

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**Since SEP’ 26** **(OFFICER- QUALITY MANAGEMENT ) CONTINENTAL AG**  **(PCBI)**

**Overview**

**Quality Assurance and Quality management skills.**

* Presently working as **QA** **OFFICER** at continental AG and posted at **PHOENIX CONVEYOR BELT INDIA PVT LTD (Kalyani) .**
* Managing overall operation with a view to ensure timely accomplishment of QA and production target within the time and cost parameter.
* Overseeing overall procurement activities implement effective techniques to bring efficiency in operation , improve Quality standard and achieve making cost saving.

**Key Responsibilities**

* Ensure the quality of belt maintaining record for Quality of finishing line per day documentation and SAP Entry.
* Process parameter maintaining for as per QA Plan finishing line and carcass and raw belt manufacturing M/C .
* Improve the productivity control rejection, reduce process wastage in finishing line.
* Textile and steel cord export and domestic belt visually inspection, customer inspection handling, sampling , customer complain and feed back analysis and instructed how to defective belt repair and rework in finishing line as quality works.
* Specially instructed and review how to conveyor belt installation splicing textile and steel cord tough and pipe conveyor belt end to end joints in our plant and many others industries where our belt going like TATA,NLC ,NTPC,NMDC ,IOCL,ULTRATECH etc.
* Daily shift wise performance analysis and communication with HOD finishing activity in textile and steel cord finish line area.

Make daily internal plan by considering machine capacity for textile and steel cord belt finishing area.

* Monitoring for special type conveyor belt manufacturing.
* Maintain the tools like ms spool, create, bar, edge iron ,filler, hardness tester, snap gauge etc to run the smooth finishing belt.
* Review daily manpower register and maintain section manpower.
* Maintain 5s,kizen in our finishing line and documentation for ISO.
* Stock transfer(finish goods) through SAP and to prepare report on monthly basis give HOD.

**MAY 2015 to APRIL 2016 (DOOR ASSEMBLY OPERATOR) MERCEDES BENZ**

 **INDIA ,PUNE /INDIA**

**OVERVIEW**

* Both side 4 door all type of assembly in e class and c class car .
* All door mounting, connection given, second hand marking, striker setting done at trim line.
* Maintain torque calibration in every day in our station.
* Maintain 5s and kaizen in our trim line.
* Issue all daily working equipment in our station.
* Day to day planning for optimum utilization of resources

**SEP ‘ 14 -A PR ‘ 15 PRESS SHOP OPERATOR ASAL (TATA ENTERPRISE) PUNE/INDIA**

**OVERVIEW**

* Assembly sheet metal components for passenger vehicles and commercial vehicles.
* Assembly panel front door, side panel outer RH/LH, outer Tail gate, fuel tank TML Safari/Nexon, oil sump 497/697,front and Rear Suspension Modules, front panel outer, side wall outer
* Arranging sheet metal and appropriate die setting for assembly right job.
* Process parameter monitoring as per given drawing for assembly job.

**ACADEMICS**

* Studying B’TECH in MECHANICAL ENGINEERING.
* Diploma in MECHANICAL ENGINEERING.
* ITI in FITTER .
* Higher secondary and secondary.

**AWARDS**

Rewarded in recognition contribution on the shop floor of PCBI kalyani.

**INDUSTRIAL VISIT AND WORKSHOP**

* TATA HITACHI CONSTRUCTION MACHINARY CO

 PVT LTD , KGP.

* SOUTH EASTERN RAILWAY DIESEL LOCO SHED,

 KGP.

* BENGAL ENERGY LIMITED , KGP.
* ULTRA TECH CEMENT manufacturing process.

**PERSONAL DETAIL**

FATHER'S NAME :- PULIN BIHARI BHUNIA

DATE OF BIRTH :- 06/03/1993

BLOOD GROUP :- O+

 P.A :- VILL.+ P.O :- MENKAPUR

 P.S. :- DANTAN

 DIST. :- PASCHIM MEDINIPUR

 PIN :- 721435, WEST BENGAL

DATE:- SIGNATURE