# NARENDRA MISHRA Mobile:9850207184 (email-narendramishra0707@gmail.com)

 **Career Objective:**

To excel in my area of core competence which is Production Management and Quality Management, accepting new challenges, enhancing the Quality & Production, Streamlining the image of Organization.

**Professional Overview:**

* A dynamic and result oriented professional with 24 years of comprehensive experience in production and quality management, Mixing, process & product improvements and compound development, process design, productivity enhancement etc.
* Ability to learn quickly and work hard.
* High degree of adaptability of changes.
* Effective communication and problem solving skills with capabilities to enhance organizational objectives
* Excellence in various problem solving techniques such as effective problem solving, 8D approach, 7 QC tools, A3 problem solving, root cause analysis and core tools such as PFD, CP, FMEA.TPM.

**Organizational Experience:**

1. Presently working with Rubber King Tyres Pvt Ltd Ahmedabad Gujrat as a Senior Manager (Technical and QA) since July 2021
2. Worked with Classic Industries and exports Ltd (Apollo Tyres Ltd) Ranjangaon Pune as a Manager Technical (Process Control-Bladder & Tube since May-11 to June21)
3. Worked with BIRLA TYRES Unit-II Laksar Uttrakhand in Technical Process Control since Jan-09 to May2011.
4. Worked with EXEL RUBBER LTD Hyderabad AP since Feb1999 to Dec2008 in production and technical department
5. Worked with M/s Delta Tubes ltd Rajanagaram AP since Dec1995 to Jan1999

**Job Profile**

Collaborate with departments to ensure product 7release activities are executed efficiently and effectively.

Provide technical assessment for process changes that may impact product disposition.

Create and maintain systems for tracking, trending and reporting discrepancies identified and assessed by MQO.

Boost team member’s productivity by enhancing performance monitoring and instituting motivational approaches.

Demonstrate new products, procedures and techniques to employees.

Initiate and implement cost saving projects**.**

**Significant Achievements;**

* Successfully improved utilization of Intermix from 87% to 92% by making small modifications.
* Converted lengthy processes into short processes without affecting quality for improving Intermix Output.
* Tyre curing bladder life improvement (300 to 370 cycles) by introducing low stretch bladder and post curing
* Tyre curing bladder productivity improvement by 33% with introduction of high temperature cures system.
* Developed low cost compound formulation for Export tubes.
* Improved productivity from 5.60 kg/man hrs. to 11.2 kg/manhrs by Introducing straining cum slug extrusion in bladder extrusion by making small modification in existing extruder.
* Tube extrusion productivity improvement through strainer plate modification
* Strip binding and continuous feeding arrangement for injection moulding to enhance productivity, man comfort and avoid contamination.
* Steered the implementation of quality initiatives such as Small Improvement Projects, Quality Function Deployment, bench marking, Kaizens, Just Do it Projects, QC Circles, QC stories that instilled basic quality philosophies of doing things right the first time, resulting in an 25% reduction in cured rework
* Compression bladder flash reduction from 8.00% to 4.5% by modifying the existing moulds
* Mixing stability improvement through mixing sequence change and continuous monitoring.
* Established Injection moulding for tyre curing bladders.

**Educational Qualifications**:

B.Sc. with Math’s, Physics, Geology from H.N.B. Garhwal University Uttaranchal (1994).

PGDIRI—Delhi branch 2010\_11

**Computer skills:**

 Proficient in Microsoft office components.

 (Excel, Word, Power point**)**

**PERSONAL DETAILS**:

 Address: DH187, Pallavpuram

 Meerut (U.P)

Marital status: Married

Children: Two

Date of Birth: 04-07-1972

Language Known: Hindi, English, Telugu

Hobbies: Reading Books, Watching Cricket

Strength: Positive attitude, Effective communication & Motivating skill,

**Notice Period: 1 Month**

**Present CTC: 14 Lakhs/annum +**

**Date:** Yours Truly

**Place: (NARENDRA MISHRA**)