

PRADEEP KUMAR SINGH
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H.No- C-211 /1 Ashok Vihar PH-II

Career objective:-

Seeking middle to senior level assignments Production & Quality management with a leading organization of repute in Sheet metal & tyre manufacturing process

PROFILE SUMMARY:

A proven competent professional with **10 Years** of experience in Sheet Metal (Weld Shop) & 2 yrs exp. in Tyre Manufacturing Industry.

Quality Assurance -Implementing and executing inspection, testing and evaluation methods to ensure that products adhere closely to company standards. Directly interaction with customer for quality issues & problem solving approach with SMG & MSIL.

Production Management- Oversees the production process and coordinates all activities to ensure enough resources & prudently plan to optimize Daily output with 4M resources.

Current Assignment: - From **June -2021** to till **@M/s Ralson India Limited (RALCO Tyres)** as a **'Asst. Manager Production'**.

Company Profile: -Ralson India Limited is a world class & largest manufacturer of Premium Bicycle & Auto Tyre & tubes.

- From **Feb-2021** to **June-2021** : **Production Manager @ M/s Insulation & Electrical Products (P) Ltd**, an IATF 16949:2016 certified tier -2 supplier company. The company manufacture vehicle seat movement systems, seat locks, sheet metal parts and assembly including MARU-A parts of MSIL. Its major customers are Mahindra, Tata Motors, and Maruti Suzuki etc.
- From **Aug-2017** to **Jan-2021**: **Assistant Production Manager @M/s VEEGEE AUTO COMPONENTS PVT LTD, BECHRAJI**. The company is leading manufacturers of Sheet Metal Press Components and welded assemblies of BIW /CCB Assemblies for Automotive application customer for SUZUKI MOTOR GUJARAT.
- From **April-2016** to **July-2017**: **Sr. Executive (Production) @ M/s JAY BHARAT MARUTI LIMITED, IMT MANESAR**. The company is leading manufacturers of Sheet Metal Components and Welded Assemblies BIW / AXLE for Automotive application customer MARUTI SUZUKI INDIA LIMITED IMT MANESAR.
- From **Dec-2010** to **March-2016**: **Quality Engineer @ M/s VEEGEE KAUSHIKO ENGINEERING PVT LTD, FARIDABAD**. The company is leading manufacturers of Sheet Metal Press Components and welded Assemblies for Automotive application customer MARUTI SUZUKI INDIA LIMITED IMT MANESAR.

Key Result Areas

Quality System Implementation / Quality Assurance

- Audit & Ensure Standard Operating Procedure (SOP), Work Instruction, Machine Setup specification & other Critical process control systems are in place, understood & should be implementing as tools to accomplishing objectives.
- Monitoring of non-conforming products, redress of customer complaints, red bin analysis.

- Insuring customer satisfaction by reducing defects, rejection & PPM at their end as well as in house through continual improvement.
- Directly interaction with customer for quality issues & problem solving approach with SMG & MSIL.
- Responsible for process validation.
- Resolving quality concerns using various problem solving tools like brain storming, why-why analysis, cause & effect diagram etc.
- Conducting small group activities such as Quality circle team & kaizen scheme to achieve PQCDsME GOALS.
- Experience in In-coming, In-process, Final Inspection, Supplier selection and supplier audit

Production Management

- Allocate resources appropriately for production activities, review previous day production performance report discuss & resolve day to day bottleneck issues with CFT & take corrective action, coordinate with engineering, quality & development teams in order to meet production targets with optimum utilization of resources within time & cost parameters.
- Setting Production norms with industrial engineers & achieving the same: identify & reduce non-value added activities to increase utilization.
- Reporting to Unit Head for the overall shop floor operations & conversion cost monitoring.
- Competent in deploying various methodologies to analyse various processes, recommending modification to minimize energy consumption, reduce rejection, realize operational efficiencies, control variability, costs & reduce cycle time.

Operations & Maintenance

- Managing preventive & predictive maintenance schedules for equipment to minimize stoppages in critical production areas, ensuring condition monitoring of various equipment's achieve monthly MTTR & MTBF targets.
- Identifying areas of obstructions/ breakdowns & taking steps to rectify the equipment's through application of trouble shooting tools.
- Executing cost saving techniques / measures and modification to achieve substantial reduction in Operation expenditures & work within the budget.

Man Management skill

- Developing, Deploying, Managing & Monitoring the performance of multi skilled work force & training programs for performing maintenance operations.
- Managing industrial relation & delegating work schedules for smooth functioning of weld operations & leading people working at all level in an organization.
- Monitoring safety norms implementation in production area, support new safety initiatives, allocate resources, review performance on plant safety related parameters and educate staff & workers on safety issues in order to ensure safe working conditions on shop floor.

Additional Activity:

- Directly involve in development and assessment activity of CCB (Cross Car Beam).
- Handling of Customer complaint: by committed action feedback like A-3 (8 D Tools) with supporting document.
- Implementing & executing inspection, testing, & evaluation methods to ensure that products adhere closely to company standards.
- Ability to Customer handling with Quick problem – Solving capacity.
- Taking several projects related to kaizen activity & Quality Circle.
- Training program for skilled up Engineers, Supervisors, & Operators.

Key Achievements (Current company):

- Reduced the **consumable cost** per tyre **from 1.50 Rs. to 0.75 Rs.** (best achieved among 3 units of Ralson India limited).
- Improved the OEE of the plant by implementing **JH pillar of TPM** from 65% to 85% at current industry.
- Reduced overall **WIP scrap from 3.75% to 1.60%** by using lean manufacturing.
- Maintained **Optimum inventory levels** in WIP by **Implementing Kanban system.**
- Optimum Utilization of all resources.

Strengths:

Leadership, Communication skill
Team Building, Confidence
Delegation, Time management
Knowledge, Authentic.

Attended Training Programs:

TPM, Lean Manufacturing, FMEA
Kanban, OEE, Kaizen, Poka Yoke
Why-Why Analysis, JIT, 4M, Team Building
Quality Circle, PPAP, SPC & APQP.
Problem solving Tool 7 QC tools & 8D

Computer Skills:

SAP, MS Office, Basic Auto CAD.

Educational Qualification:

- B.TECH in Mechanical Engineering with first div. in 2010.
- Passed 12th from U.P. Board with first div. in 2006.
- Passed 10th from U.P. Board with first div. in 2004.

Personnel Details:

Father's name : Sh. Brajendra Pal Singh
Date of Birth : 05th July 1988
Permanent Address : Vill- Ramnagar, Chandaus, Aligarh (U.P)
Marital status : Married
Contact No. : 08191890770

I hereby certify that all the information presented by me is true to the best of my knowledge & belief.

(Pradeep Kumar Singh)